CLAIMS

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centrifugal compressor, the compressor having an inlet passage, an inlet passage wall and an impeller, the method comprising the steps of:

1. A method for detecting the occurrence of surge or incipient surge in a

- operating the centrifugal compressor thereby establishing a fluid flow in the inlet passage; and
- measuring characteristics of the fluid flow in the inlet passage proximate to the inlet passage wall and proximate to the impeller.
- 2. A method as in Claim 1 wherein the step of measuring the fluid flow includes detecting a reversal in the fluid flow direction.
- 3. A method as in Claim 1 wherein the step of measuring the fluid flow includes measuring a tangential component to the fluid flow.
- 4. A method as in Claim 1 wherein the step of measuring the fluid flow includes measuring a substantial decrease in the axial fluid flow.
- 5. A method as in Claim 1 wherein the step of measuring the fluid flow includes measuring changes in the fluid flow temperature.
- 6. A method as in Claim 2 wherein the step of measuring the fluid flow includes measuring the fluid flow temperature.

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- 7. A method as in Claim 1 further comprising the step of controlling the flow through the compressor.
- 8. A method as in Claim 7 wherein the step of controlling the fluid flow includes increasing the fluid flow to the inlet passage.
- 9. A method as in Claim 2 further comprising the step of controlling the flow through the compressor.
- 10. A method as in Claim 3 further comprising the step of controlling the flow through the compressor.
- 11. A method as in Claim 5 further comprising the step of controlling the flow through the compressor.
- 12. A method as in Claim 4 further comprising the step of controlling the flow through the compressor.
- 13. A method as in Claim 1 wherein the step of measuring includes measuring the fluid flow using at least one fluid velocity sensor.
- 14. A method as in Claim 13 wherein the at least one fluid velocity sensor is attached to the inlet passage wall.

1	15. A method of detecting surge or incipient surge in a centrifugal
2	compressor, the compressor having an impeller and an inlet passage upstream of
3	the impeller, the method comprising the steps of:
4	operating the compressor, thereby establishing fluid flow through the
5	inlet passage and impeller; and
6	measuring the fluid flow in a recirculation zone in the inlet passage.
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1	16. A method as in Claim 15 wherein the step of measuring the fluid
2	flow includes detecting a reversal in the fluid flow direction.
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 	17. A method as in Claim 15 wherein the step of measuring the fluid
	flow includes measuring a tangential component to the fluid flow.
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	18. A method as in Claim 15 wherein the step of measuring the fluid
2	flow includes measuring a substantial decrease in the axial fluid flow.
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	19. A method as in Claim 15 wherein the step of measuring the fluid
12	flow includes measuring changes in the fluid flow temperature.
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1	20. A method as in Claim 16 wherein the step of measuring the fluid
2	flow includes measuring changes in the fluid flow temperature.
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1	21. A method as in Claim 15 further comprising the step of controlling
2	the flow through the compressor.
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1	22. A method as in Claim 21 wherein the step of controlling the fluid

flow includes increasing the fluid flow to the inlet passage.

23. A method as in Claim 16 further comprising the step of controlling
the flow through the compressor.
24. A method as in Claim 20 further comprising the step of controlling
the flow through the compressor.
25. A method as in Claim 21 further comprising the step of controlling
the flow through the compressor.
26. A method as in Claim 15 wherein the step of measuring includes
measuring the fluid flow using at least one fluid velocity sensor.
27. A method as in Claim 26, the inlet passage having an inlet passage
wall and wherein the at least one fluid velocity sensor is attached to the inlet
passage wall.
28. A method for detecting the occurrence of surge or incipient surge in
a fluid flow system, the fluid flow system having a centrifugal compressor in
fluid communication with an upstream fluid conduit and a downstream fluid
conduit, the centrifugal compressor having an inlet passage and an impeller, the
method comprising the steps of:
operating the compressor, thereby establishing fluid flow through the
inlet passage and impeller; and
measuring the fluid flow in a recirculation zone in the inlet passage.
29. A method as in Claim 28 wherein the step of measuring the fluid
flow includes measuring a reverse in the fluid flow direction.

1	30. A method as in 28 wherein the step of measuring the fluid flow
2	includes measuring a tangential component to the fluid flow.
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1	31. A method as in Claim 28 wherein the step of measuring the fluid
2	flow includes measuring a substantial decrease in the axial fluid flow.
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1	32. A method as in Claim 28 wherein the step of measuring the fluid
2	flow includes measuring changes in the fluid flow temperature.
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I	33. A method as in Claim 28 further comprising the step of controlling
2	the flow through the compressor.
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1	34. A method as in Claim 33 wherein the step of controlling the fluid
2	flow includes increasing the fluid flow to the inlet passage.
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1	35. A method as in Claim 29 further comprising the step of controlling
2	the flow through the compressor.
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1	36. A method as in Claim 30 further comprising the step of controlling
2	the flow through the compressor.
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1	37. A method as in Claim 31 further comprising the step of controlling
2	the flow through the compressor.
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2	38. A method as in Claim 32 further comprising the step of controlling
3	the flow through the compressor.
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39. A method as in Claim 28 wherein the step of measuring includes
measuring the fluid flow using at least one fluid velocity sensor.

1	40. A method as in Claim 39, the inlet passage having an inlet passage
2	wall and wherein the at least one fluid velocity sensor is attached to the inlet
3	passage wall.
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1	41. A method as in Claim 28 wherein the fluid flow system
2	comprises a gas pipeline.
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1	42. A method as in Claim 29 wherein the step of measuring includes
2	measuring changes in the fluid temperature.
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1	43. An apparatus for detecting the occurrence of surge or incipient surge
athe that that the mat has not then	in a centrifugal compressor, the apparatus comprising:
B	a centrifugal compressor having an inlet passage, an inlet passage wall and an
74	impeller; and
	at least one sensor for measuring fluid flow proximate to the impeller and
1 5	proximate to the inlet passage wall.
	44. An apparatus as in Claim 43 wherein at least one sensor is a fluid
2	velocity sensor.
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1	45. An apparatus as in Claim 43 wherein at least one sensor is capable of
2	measuring a reversal in fluid flow direction.
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1	46. An apparatus as in Claim 43 wherein the sensor is capable of
2	measuring a tangential component of fluid flow.
3 1	47. An apparatus as in Claim 43 wherein at least one sensor is a
2	temperature sensor.
3	temperature sensor.
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48. An apparatus as in Claim 44 wherein at least one sensor is a temperature sensor.

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49. An apparatus as in Claim 43 wherein the at least one sensor is attached to the inlet passage wall.

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50. An apparatus as in Claim 43 further comprising a means of controlling the fluid flow through the centrifugal compressor.

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- 51. An apparatus as in Claim 44 further comprising a means of controlling the fluid flow through the centrifugal compressor.
- 52. An apparatus as in Claim 45 further comprising a means of controlling the fluid flow through the centrifugal compressor.
- 53. An apparatus as in Claim 46 further comprising a means of controlling the fluid flow through the centrifugal compressor.